

Date: Tuesday, 3/14/2006 12:38:04 PM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: STRUT			
<b>Job Number</b>	: 26235						
<b>Estimate Number</b>	: 10959						
<b>P.O. Number</b>	: N/A			<b>Part Number</b>	: D2565207		
<b>This Issue</b>	: 3/14/2006	<b>S.O. No.</b>	: N/A		<b>Drawing Number</b>	: D2565 REV E	
<b>Prsh Rev.</b>	: NC				<b>Project Number</b>	: N/A	
<b>First Issue</b>	: N/A		<b>Type</b>	: SMALL /MED FAB			
<b>Previous Run</b>	: N/A			<b>Drawing Revision</b>	: E		
<b>Written By</b>	: See comment below			<b>Material</b>	: N/A		
<b>Checked &amp; Approved By</b>	: See above user & date			<b>Due Date</b>	: 3/15/2006		
<b>Comment</b>	: Est: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
		Comment: Qty.: 1.8812 f(s)/Unit Total : 7.5247 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall (2) M 18983 (M304TR0750W049) Batch No: 2 M 100309	(H) SB 06/03/14
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC Punch as per Dwg D2565 using DT 8313	(4) SB 06/03/14
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	(4) SB 06/03/14
		Deburr and polish	SB 06/03/14
4.0	QC5	INSPECT WORK TO CURRENT STEP	 06-03-15
		Comment: INSPECT WORK TO CURRENT STEP	(4)
5.0	POWDER COATING	POWDER COATING	 MM 08 03 15
		Comment: POWDER COATING Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3	(4)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/03/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/14/2006 12:38:04 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 26235

Part Number: D2565207

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT	DC 06/03/15 (4)
7.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: 186	
8.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL	
	Inspection Level 21	

Job Completion



✓ 06/03/16 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries